

ALPHARD/VELLFIRE
(GGH/AGH/AYH)
SA/S grade/HYBRID SR
ZA/Z grade/HYBRID ZR
Rear Under Spoiler

SET UP GUIDE

1. Refer to figure 1 and cut the genuine bumper so that it does not interfere with the muffler outlet of the spoiler.
2. Referring to figure 2 and figure 2-b, use the metal fittings on the back of the spoiler to secure accessories B and C. make sure that the remaining net does not interfere with the vehicle. also, referring to figure 2 in the attached sheet: advice on using a sealer, secure the net and spoiler in place with accessory d.
3. Temporarily assemble the spoiler to the vehicle, and mark the part A in figure 2 and figure 3 ● (A part where using screws will not affect the surface of the aero part) on the original bumper, and drill a 5.0mm hole in the marked location.
4. Assemble the spoiler temporarily on the vehicle again, mark the spoiler through the hole you made in step 3, and drill a 3.2mm hole at the marked location.
5. Thoroughly degrease the spoiler mounting area of the vehicle and apply attached product D to parts shown in Figures 2 and 3
6. Please read the attached sheet of advice on using the sealer carefully before installing the spoiler on your vehicle.
7. Fix ● the part shown in figure 2 and 3 A with the included A.
8. Drill A 3.0mm hole toward the original bumper and secure it with the accessory A. 3. Insert the spoiler into the mounting hole on the bottom of the spoiler at the location shown in figure 2B.

List of included parts;	quantity
A:4x12 tapping screws.	7
B:Net (420x50mm)	2
C:Net(100x100mm)	1
D:Solar sealant #580 120g	1

